



LIGHT DUTY SERIES	BWM-TC-LD 1200x600	BWM-TC-LD 1500x800
Web height [h]	200-1200 mm	200-1500 mm
Web thickness [t2]	5-30 mm	
Flange width [b]	150-600 mm	150-800 mm
Flange thickness [t1]	6-50 mm	
Beam length [L]	on customer specification	
Post-deformable thickness	up to 28 mm	
Max Beam Weight	800 kg/m	
Max cylinder stroke	1000 mm	1300 mm
Max cylinder force	6/9 t	
Beam travel speed on conveyors	12 m/min	
Welding speed	0,15-2,1 m/min	
Beam Types	T	H, I, T, L, Star beams, Box
Longitudinal tipology	Straight / Conical / Cambered	
Welding technology	Single submerged arc / Twin-arc / Tandem	